

012721



Dart Aerospace Ltd.
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C3-C
Job Sheet 200750



Part No: C3-C

Job Qty: 1 pcs

Part Name: Single Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/17/19

Job Tracking No:

Due Date: 11/4/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 19302

Note: DWG C3-C Rev J IPP Rev A 18.03.28 New issue DP Verify DD/IPP Rev. B 19.04.25 drawing revision DP Verify DD/IPP Rev. C 19.05.03 drawing revision DP Verify DD/IPP Rev. D 19.07.23 drawing update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	External Load - 1	1 pcs	11/4/19		0.00	0.50	External Load - 1		Michel 2019-10-30
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	11/4/19		0.00	0.50	External Load - 1 - B4B		AP 2019-11-27 Michel 2019-11-27
							External Load - 2 - B4B		
							External Load - 3 - B4B		
120	QC 5	1 pcs	11/4/19		0.00	0.00	QC 5 - 10		DAS 30 NOV 27 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		



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Container No: S228462



Part: C3-C

Job No: 200750

Serial No/Batch: S228462

Revision: J

Inspector:

Plex 9/17/19 1:16 PM Dart.Renwick.Jennifer

140 Packaging 3-1 - Stock - B4B 1 pcs	11/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	DAS
			Packaging 3 - 8 - B4B	30 NOV 2 7 2019
			Packaging 3 - 9 - B4B	9-89
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
160 QC 21 - FG 1 pcs	11/4/19	0.00 0.00	QC 21 - FG - 21	DAS
			QC 21 - FG - 70	21
			QC 21 - FG - 53	9-89

NOV 2 7 2019

Part Op 90 - Issue S/N.

Descriptions: **100** - 1-Assemble as per drawing. See note 8,9,10 and 11. ***SPREAD COTTER PIN JUST ENOUGH SO THAT IT WILL NOT FALL OUT*** 2-Ink stamp T/N and S/N as per drawing sheet 2 note 12.

120 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:_____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-External Load - 1	5104372
AN10-22	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5061118
AN310-10	Castellated Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	5061118
C3-C-1	Weldment C3 Cage	1 pcs (1 ea)	100-External Load - 2 - B4B	5228979
C3-C-15	Bumper Assembly	1 pcs (1 ea)	100-External Load - 2 - B4B	5223074
C3-C-8	Lifting Bushing	1 pcs (1 ea)	100-External Load - 2 - B4B	5228574
MS21042-6	CAD Plated Steel Hex Self-Locking Nut 3/8"-24 (use MS21042L6 per QSI017)	1 Ea (1 ea)	100-External Load - 2 - B4B	5167655-1
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	2 Ea (2 ea)	100-External Load - 2 - B4B	5203209
MS24665-355	CAD Plated Steel Cotter pin 1/8" Dia. X 1-1/4" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	5202675
NAS1149F0663P Washer (AN960-616)		6 Ea (6 ea)	100-External Load - 2 - B4B	5106716
NAS1149F1032P Washer (AN960-1016L)		2 Ea (2 ea)	100-External Load - 2 - B4B	5173079
NAS1351-6-28	CAD Plated Steel Socket Head Cap Screw 3/8"-24 X 1.75" Long	1 Ea (1 ea)	100-External Load - 2 - B4B	5202682

5222554

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-External Load - 1	AN6-17A	2	19	0
100-External Load - 2 - B4B	AN10-22	1	4	0
	AN310-10	1	22	0
	C3-C-1	1	0	0
	C3-C-15	1	2	0
	C3-C-8	1	3	0
	MS21042-6	1	0	0
	MS21044N6	2	93	0
	MS24665-355	1	199	0
	NAS1149F0663P	6	314	0
	NAS1149F1032P	2	75	0
	NAS1351-6-28	1	19	0

Part Specifications

Specifications could not be found.

Plex 9/17/19 1:16 PM Dart.Renwick.Jennifer

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QS1042) _____																											
Description Work Order Deviation		Disposition																																	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Pressure/Forced</td> <td style="width: 33%;">Contamination</td> <td style="width: 33%;">Power Loss/Surge</td> <td style="width: 33%;">Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____																																			